



**MOT provides**, high quality expendables to keep your ST-80 running... From single die sets, to die kits and complete die assemblies, we deliver our kits with all the hardware required to install.

**UPPER / LOWER DIE ASSY & KITS**

**UPPER / LOWER DIE ASSY & KITS**

| Part Number       | Iron Rougneck Jaw Die Assemblies & Kits  |
|-------------------|--|
| 30172029-Assy     | St-80 Assembly Die Holder, Lower, Includes: (1) Die Holder Lower 30172029-Assy (30160383), (1) Die Lower (30160382), (2) Cap Screws (5010814c), (4) Socket Head Screws (50708120c) |
| 30174222-Assy     | St-80 Assembly Upper Die, Includes: (1) Die Upper (30160380-500), (2) Bathe Socket Head Bolts (551098c)  |
| 30174222-Assy-Mot | St-80 Assembly Upper Die (Modified): Includes: (1) Die Jaw Block Stl Loe Ene Kal) Upper (361005481), (2) Bolt , (1) Key (30160379), (1) Key Bolt (5060408c)                        |
| 30172029-Kit      | St-80 Lower Die Kit, Includes: (2) Dies Lower (30160382), (4) Cap Screws (5010814c), (8) Socket Cup Screws (50708120c)   |
| 30174222-Kit      | St-80 Upper Die Kit, Includes: (2) Dies Upper (30160380-500), (5) Socke 222 Head Bolts (551098c), (1) Bit Socket (301746477)   |
| Part Number       | Iron Rougneck Dies   |
| 30160380-500      | St-80 Upper Die  |
| 30160382          | St-80 Lower Die  |
| 81788+30          | Iron Roughneck Die, Pipe Handler, Torque Wrench (3/4" X 3-1/6" X 5")   |

**KNURLED ROLLERS**


**MOT offers** high quality field proven rollers for ST-80 Iron Roughnecks. We have available both the OEM and the Modified style rollers.

**KNURLED ROLLERS**

| Part Number | Iron Rougneck Rollers                    |
|-------------|--|
| 30160614    | ST-80 Knurled Roller (OEM)               |
| 30160614MR  | ST-80 Knurled Roller (Modified W/Relief) |