



**MOT provides**, high quality expendables to keep your ST-80 running... From single die sets, to die kits and complete die assemblies, we deliver our kits with all the hardware required to install.

### UPPER / LOWER DIE ASSY & KITS



UPPER / LOWER DIE ASSY & KITS	
Part Number	Iron Rougneck Jaw Die Assemblies & Kits
30172029-ASSY	ST-80 Assembly Die Holder, Lower, Includes: (1) Die Holder Lower (30160383), (1) Die Lower (30160382), (2) Cap Screws (5010814C), (4) Socket Head Screws (50708120C)
30174222-ASSY	ST-80 Assembly Upper Die, Includes: (1) Die Upper (30160380-500), (2) Socket Head BOLTS (551098C)
30174222-ASSY-MOD	ST-80 ssembly Upper Die (Modified): Includes: (1) Die Jaw Block Upper (361005481), (2) Bolt, (1) Key (30160379), (1) Key Bolt (5060408C)
30172029-KIT	ST-80 Lower Die Kit, Includes: (2) Dies Lower (30160382), (4) Cap Screws (5010814C), (8) Socket Cup Screws (50708120C)
30174222-KIT	ST-80 Upper Die Kit, Includes: (2) Dies Upper (30160380-500), (5) Socket Head Bolts (551098C), (1) Bit Socket (301746477)
Part Number	Iron Roughneck (Dies Only)
30160380-500	St-80 Upper Die
30160382	St-80 Lower Die
81788+30	Iron Roughneck Die, Pipe Handler, Torque Wrench (3/4" X 3-1/6" X 5")
Part Number	Iron Roughneck Rollers
30160614	ST-80 Knurled Roller (OEM)
30160614MR	ST-80 Knurled Roller (Modified W/ Relief)

### KNURLED ROLLERS



**MOT offers** high quality field proven rollers for ST-80 Iron Roughnecks. We have available both the OEM and the Modified style rollers.

KNURLED ROLLERS	
Part Number	Iron Rougneck Rollers
30160614	ST-80 Knurled Roller (OEM)
30160614MR	ST-80 Knurled Roller (Modified W/Relief)