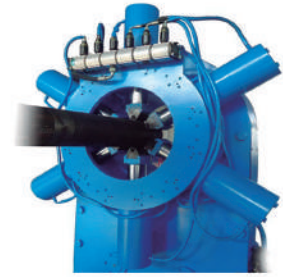


BUCKING UNITS



SELECTION GUIDE

Model	FRC-350015	FRC-762525	FRC-962540	FRC-1337555
Pipe Range	2-3/8" - 3-1/2"	2-3/8" - 7-5/8"	2-3/8" - 9-5/8"	2-3/8" - 13-3/8"
Low Gear Torque	10,725 Ft-Lb / (15KN.m)	17,875 Ft-Lb / (25KN.m)	28,600 Ft-Lb / (40KN.m)	39,320 Ft-Lb / (55KN.m)
High Gear Torque	5,005 Ft-Lb / (7KN.m)	8,580 Ft-Lb / (12KN.m)	14,300 Ft-Lb / (20KN.m)	14,300 Ft-Lb / (28KN.m)
Low Gear Speed	11 RPM	10 RPM	8 RPM	6 RPM
High Gear Speed	50 RPM	30 RPM	16 RPM	12 RPM
Oil Supply	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)
System Pressure	1,740 Psi / (12Mpa)	2,320 Psi / (16Mpa)	2,320 Psi / (16Mpa)	2,320 Psi / (16Mpa)
Base Unit Dimension (L x W x H)	118*47*47" / (3000*1200*1200mm)	118*47*59" / (3000*1200*1500mm)	118*45*73" / (3000*1140*1850mm)	118*45*76" / (3000*1140*1930mm)
Base Unit Weight	6,600 Lbs / (3,000 Kg)	7,275 Lbs / (3,300 Kg)	8,815 Lbs / (4,000 Kg)	11,020 Lbs / (5,000 Kg)
Console Dimensions (L x W x H)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)

Model	FRC-200070	FRC-1337570	FRC-180140	FRC-180265
Pipe Range	2-3/8" - 20"	2-3/8" - 13-3/8"	2-3/8" - 18"	2-3/8" - 18"
Low Gear Torque	50,000 Ft-Lb / (70KN.m)	50,000 Ft-Lb / (70KN.m)	100,600 Ft-Lb / (140KN.m)	190,000 Ft-Lb / (265KN.m)
High Gear Torque	25,000 Ft-Lb / (35KN.m)	10,000 Ft-Lb / (14KN.m)	14,300 Ft-Lb / (20KN.m)	4,000 Ft-Lb / (6KN.m)
Low Gear Speed	4 RPM	4 RPM	3-8 RPM	3-8 RPM
High Gear Speed	10 RPM	10 RPM	8-12 RPM	8-12 RPM
Oil Supply	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)	20-30 GPM / (80-120 L/Min)
System Pressure	2,320 Psi / (16Mpa)	2,320 Psi / (16Mpa)	2,320 Psi / (16Mpa)	2,320 Psi / (16Mpa)
Base Unit Dimension (L x W x H)	157*55*98" / (4000*1400*2480mm)	118*49*83" / (3000*1250*2100mm)	118*55*63" / (3000*1400*1600mm)	118*55*87" / (3000*1400*2200mm)
Base Unit Weight	13,200 Lbs / (6,000 Kg)	11,020 Lbs / (5,000 Kg)	11,460 Lbs / (5,200 Kg)	12,345 Lbs / (5,650 Kg)
Console Dimensions (L x W x H)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)	59*47*47" / (1500*1200*1200mm)

✓ FULLY CUSTOMIZED MODELS FROM 2-3/8" TO 24" UP TO 150,000 FT-LBS. (210KN.m) MAX. TORQUE - UPON REQUEST.

OPTIONS AND ACCESSORIES:

- ✓ Top-open Tailstock for safe, efficient loading and unloading of tools.
- ✓ Non-Marking soft jaws for Chrome connections (Up to 18,500 Ft-Lb).
- ✓ Frame Length: most common is 10 Ft. Other lengths are available.
- ✓ Head and Tailstock beam extension: achieve any length as required.
- ✓ Hydraulic support stands.
- ✓ Hydraulic Push/Pull Assembly: 48" stroke push/pull cylinder capable of 39,000 Ft-Lb. "Push" and 22,500 Ft-Lb. "Pull".



Top-Open Tailstock



Extension Beam



Hydraulic Stand



Push & Pull Assy.